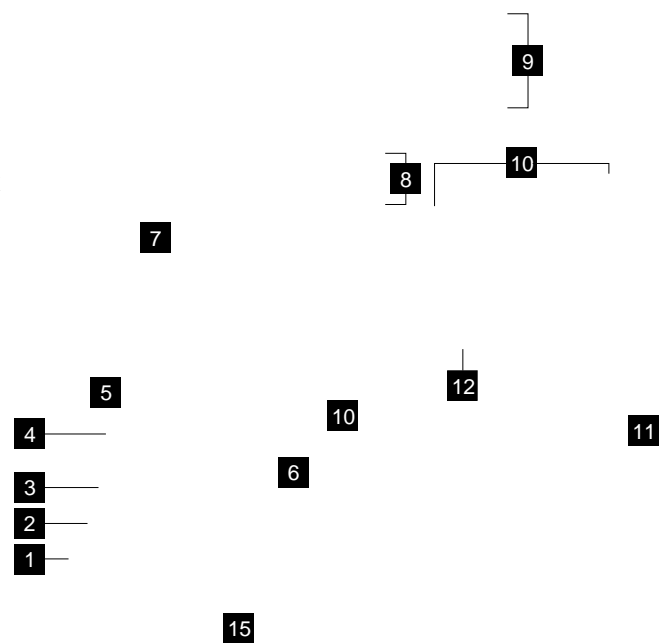


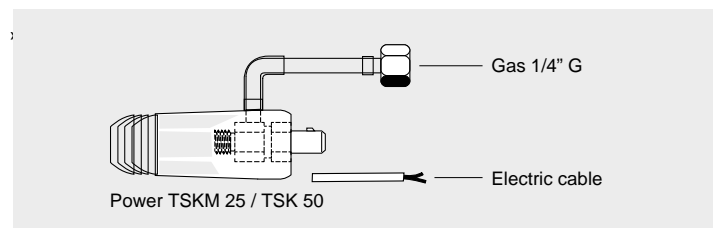
TIG WELDING (GTAW)

TECHNICAL DATA			
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	RN	SI	
	(YNVU		
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	(+* ((*		

	CODE			
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7)>		IHJR JHW TT	
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8	::		RP[,YNV[PN ZPUNSL	
9	::		RP[,YNV[PN K\HS	
10)>		YLK\J[PVU	
10)>		JHISL QVPU[
10	,(ZJYL^	
10	;7		,YNV[PN OHUKSL	
11	;/		JHISL HZZLTIS` T	
11	;/		JHISL HZZLTIS` T	
12	;/		WV^LY JHISL T	
12	;/		WV^LY JHISL T	
15	*?		::2 . WS\N	
15	*?		::24 . WS\N	



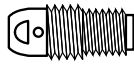
WEAR PARTS NOT INCLUDED



SERIES 9 - 20 - 25 - SUPER 20 WEAR PARTS



1



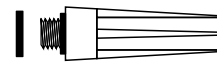
2



3



4



7

STANDARD

CODE	Gr	Ø	↔	REF	
* /	4	TT 1	TT	5	
* /					
* /	4	TT 1	TT	5	
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CODE	Gr	Ø	↔	REF	
‡	4	TT 1	TT	5	
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8	4	TT 1	TT	5	
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GAS LENS

CODE	Gr	Ø	↔	REF	
* /	4	TT 1	TT	5	
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TC0044	4	TT 1	TT	5	
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GAS LENS XL (JUMBO)

CODE	Gr	Ø	↔	REF	
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Gas protection flow is usually guttered by a STANDARD ceramic nozzle (picture 1). Such flow is affected by turbulences of head torch which are caused by the inlet pressure. In order to assure an uniform gas distribution, above all in stainless steel, titanium and aluminium alloys welding, we suggest the use of GAS LENS spare parts. The electrode holder equipped with a gas lens net, uniform the flow (picture 2) and aid to save the protection gas. Where permitted by external dimensions, it is recommended the JUMBO version which increases the protected surface with advantage for welding quality (picture 3).

